

Variations:2022



WE CARE  
WE ACT

Ex-Stock Colour Range



*imagine*

# IT'S ALL ABOUT THE BASE

Introducing our new Grey Base profile.  
Available on all products laminated on 2 sides  
in Anthracite Grey Smooth, Anthracite Grey  
Woodgrain and Anthracite Grey SPECTRAL.





**98% of our orders are fulfilled from stock. Our delivery promise for stocked items is order on day 1, delivery on day 3.**

All the colours in this brochure are ex-stock, sharing the same lead time as our standard profile. We stock the colours that you sell, but the Variations colour offer also includes a wider selection of less popular colours which can be requested made to order, with an extended lead time\*. Ask us for more information or a swatch book.

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COLOUR  
COMBINATIONS



COLOURS AVAILABLE  
EX-STOCK

# Guide to our Lamination Charts

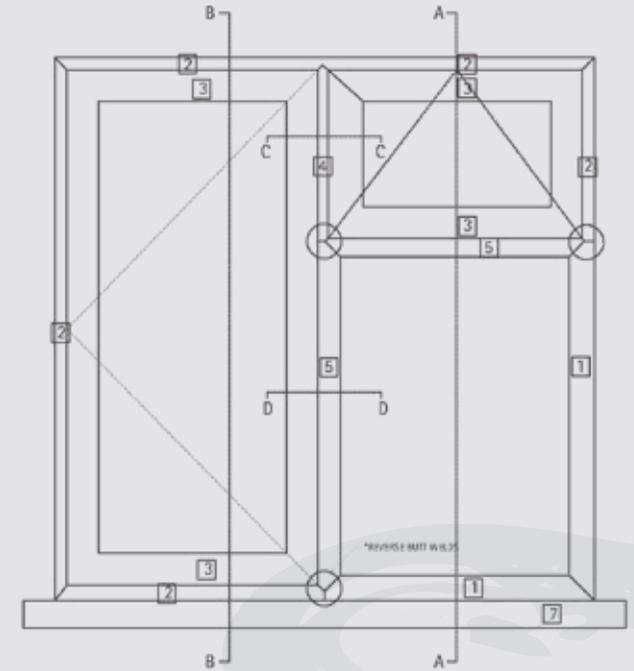
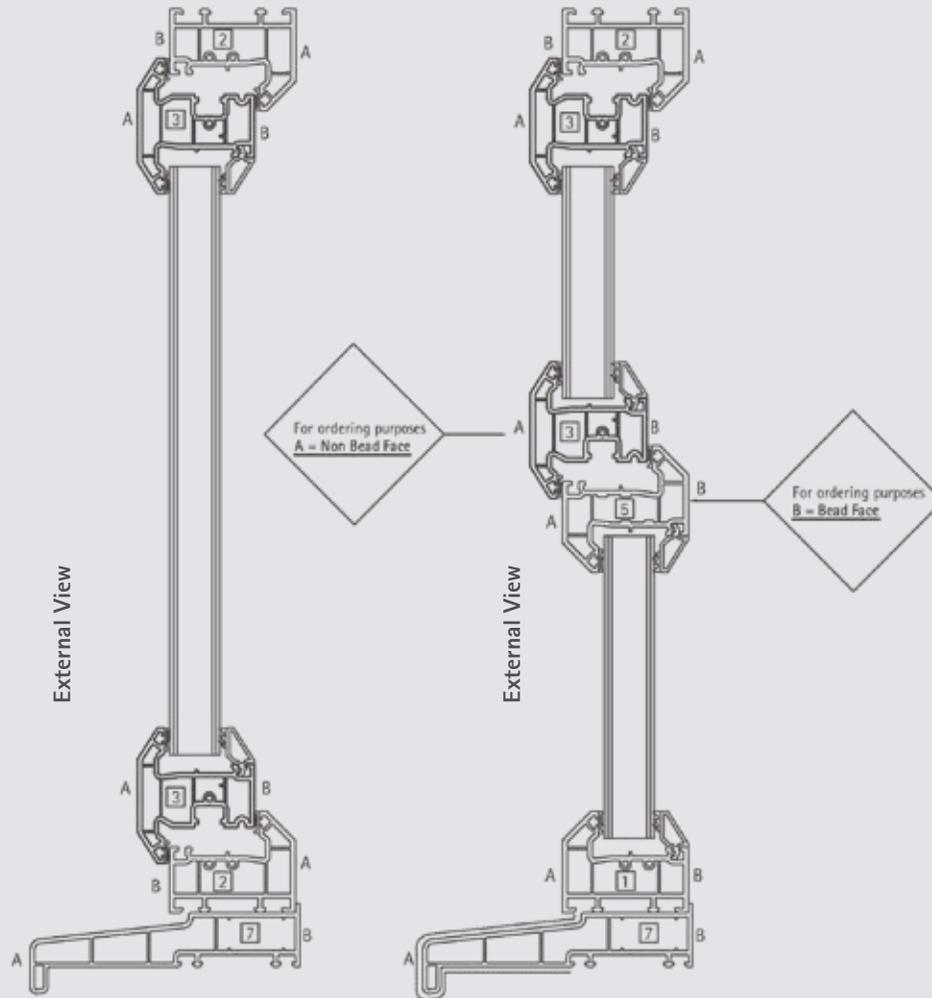
To assist with profile orders, all Lamination Charts clearly identify all A & B faces.

## Standard Casement Window

Drawing (right) identifies internal and external faces on a typically internally beaded frame. This same logic will apply to VEKA & Halo systems.

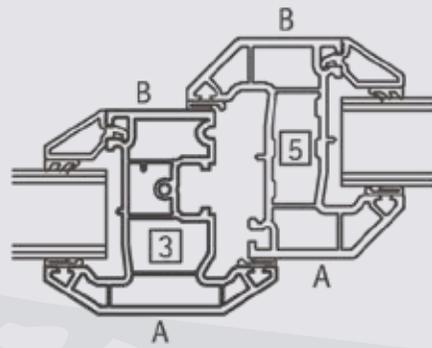
Section B-B

Section A-A



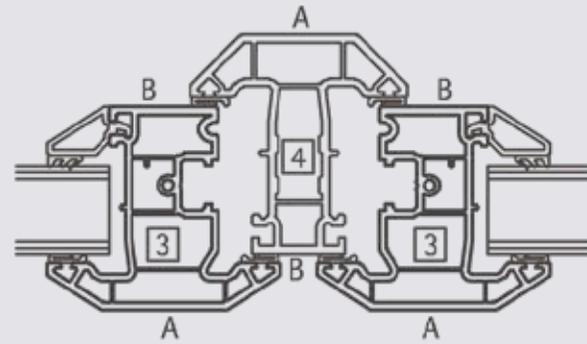
Face A - underbelly of ALL cills to be laminated as shown to ensure continuous colour when viewed from underneath.

Section D-D



External View

Section C-C



External View



**VEKA M70**  
Ex-Stock Colour Availability

**For RAL codes and to compare colour across multiple systems, please refer to our Cross Systems Colour Guide on pages 28-29.**



Colour	Sides	Base
Agate Grey	1	White
Anthracite Grey	1	White
Anthracite Grey	2	Grey
Anthracite Grey Smooth	1	White
Anthracite Grey Smooth	2	Grey
Anthracite Grey SPECTRAL*	1	White
Anthracite Grey SPECTRAL*	2	Grey
Basalt Grey	1	White
Beck Brown	1	White
Beck Brown	2	Brown
Chartwell Green	1	White
Cream	1	White
Cream	2	White
Golden Oak	1	White
Golden Oak	2	Brown
Pebble Grey	1	White
Rosewood	1	White
Rosewood	2	Brown
Silver Grey	1	White
Slate Grey	1	White
White	1	White
White	2	White

**With its clean bevelled design M70 offers the contemporary look that consumers demand.**

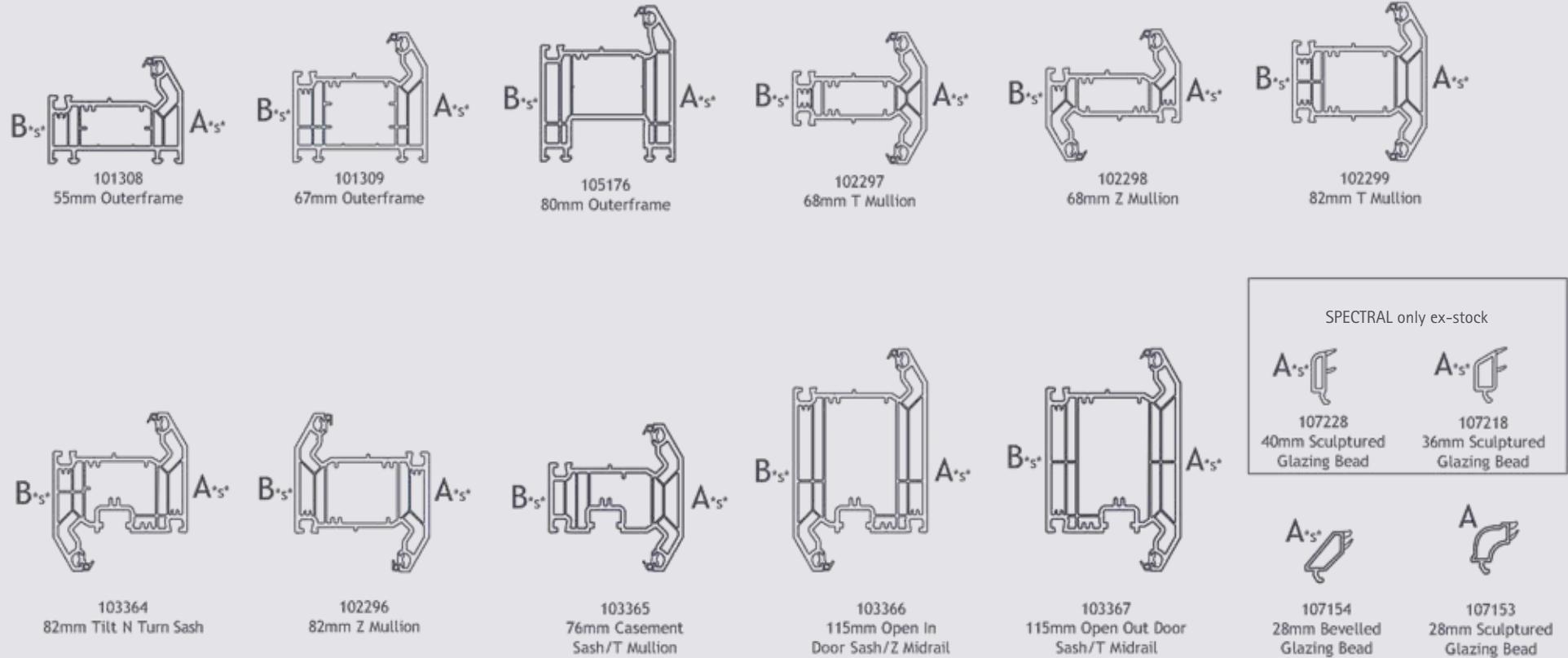


\*SPECTRAL only available on bevelled profile.

## Lamination Chart

Any face with an \*s\* next to it is offered in SPECTRAL and only on bevelled faces.

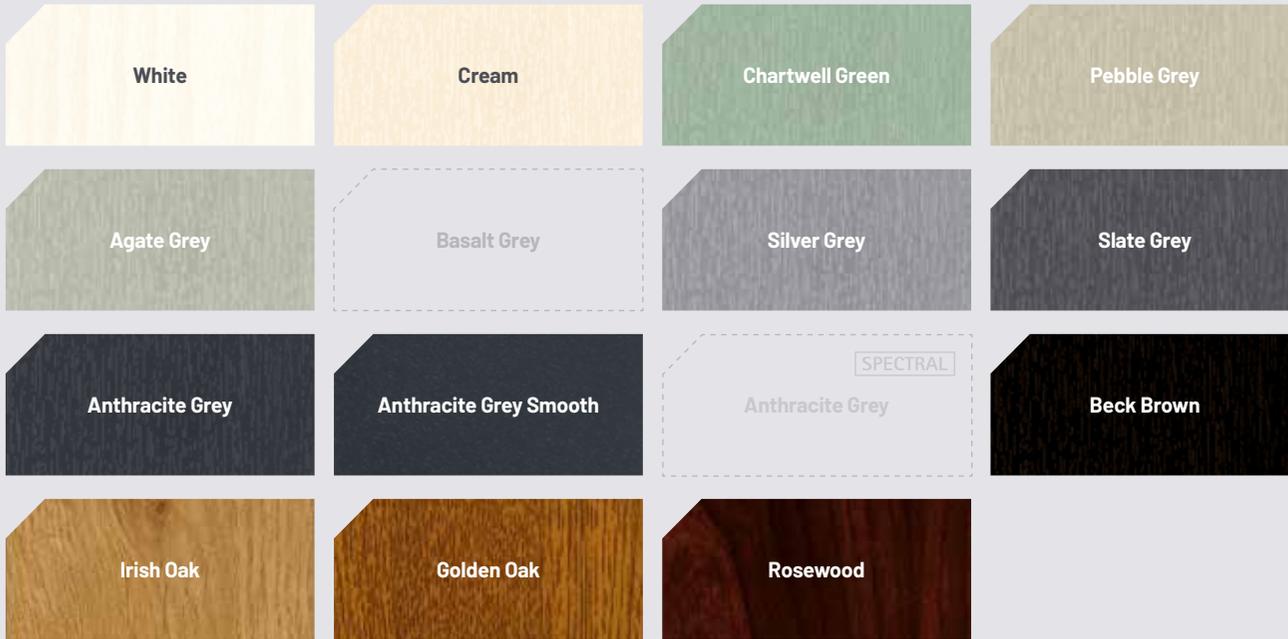
Download the latest Variations Brochure with the most up to date Lamination Charts.





**VEKA Matrix Fully Sculptured**  
Ex-Stock Colour Availability

**For RAL codes and to compare colour across multiple systems, please refer to our Cross Systems Colour Guide on pages 28-29.**



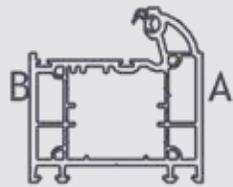
Colour	Sides	Base
Agate Grey	1	White
Anthracite Grey	1	White
Anthracite Grey	2	Grey
Anthracite Grey Smooth	1	White
Anthracite Grey Smooth	2	Grey
Beck Brown	1	White
Beck Brown	2	Brown
Chartwell Green	1	White
Cream	1	White
Cream	2	White
Golden Oak	1	White
Golden Oak	2	Brown
Irish Oak	1	White
Irish Oak	2	Brown
Pebble Grey	1	White
Rosewood	1	White
Rosewood	2	Brown
Silver Grey	1	White
Slate Grey	1	White
White	1	White
White	2	White

**Matrix Fully Sculptured was designed to replicate the traditional aesthetics of quality timber frames with the additional performance benefits of PVCu.**

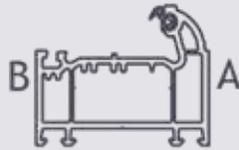


**Lamination Chart**

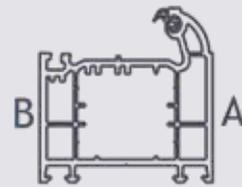
Download the latest Variations Brochure with the most up to date Lamination Charts.



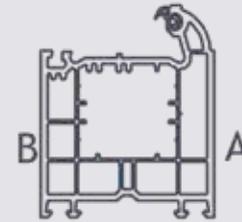
101228  
70mm Composite Door Outerframe



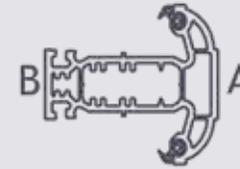
101160  
56mm Outerframe



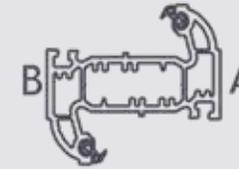
101161  
70mm Outerframe



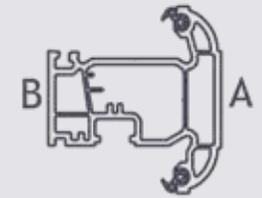
101162  
85mm Outerframe



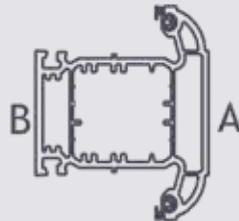
102261  
64mm T Mullion



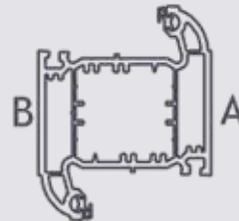
102260  
64mm Z Mullion



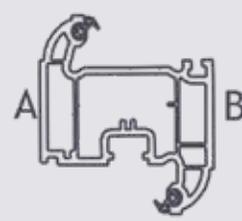
103264  
75mm Casement Sash



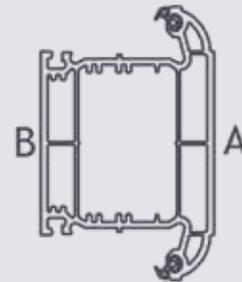
102263  
86mm T Mullion



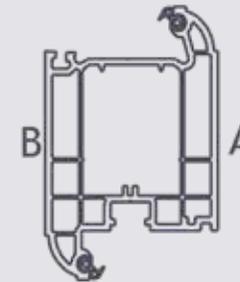
102262  
86mm Z Mullion



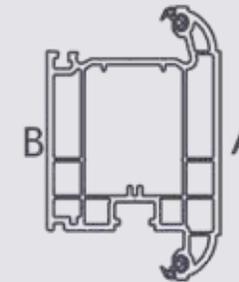
103267  
80mm Tilt & Turn Sash



102264  
110mm Midrail



105168  
110mm Z Door Sash



105169  
110mm T Door Sash



107155  
28mm Sculptured Glazing Bead



102265  
60mm False Mullion



**System 10**  
Ex-Stock Colour Availability

**For RAL codes and to compare colour across multiple systems, please refer to our Cross Systems Colour Guide on pages 28-29.**



**System 10 has a clean, contemporary bevelled design that's high in demand.**

Colour	Sides	Base
Agate Grey	1	White
Agate Grey	2	White
Agate Grey / White**	2	White
Anthracite Grey	1	White
Anthracite Grey	2	Grey
Anthracite Grey / White**	2	White
Anthracite Grey Smooth	1	White
Anthracite Grey Smooth	2	Grey
Anthracite Grey Smooth / White**	2	White
Anthracite Grey SPECTRAL*	1	White
Anthracite Grey SPECTRAL*	2	Grey
Beck Brown	1	White
Beck Brown	2	Brown
Chartwell Green	1	White
Cream	1	White
Cream	2	White
Golden Oak	1	White
Golden Oak	2	Brown
Irish Oak	1	White
Irish Oak	2	Brown
Pebble Grey	1	White
Pebble Grey / White**	2	White
Rosewood	1	White
Rosewood	2	Brown
Silver Grey	1	White
Slate Grey	1	White
White	1	White
White	2	White

\*SPECTRAL only available on bevelled profile.

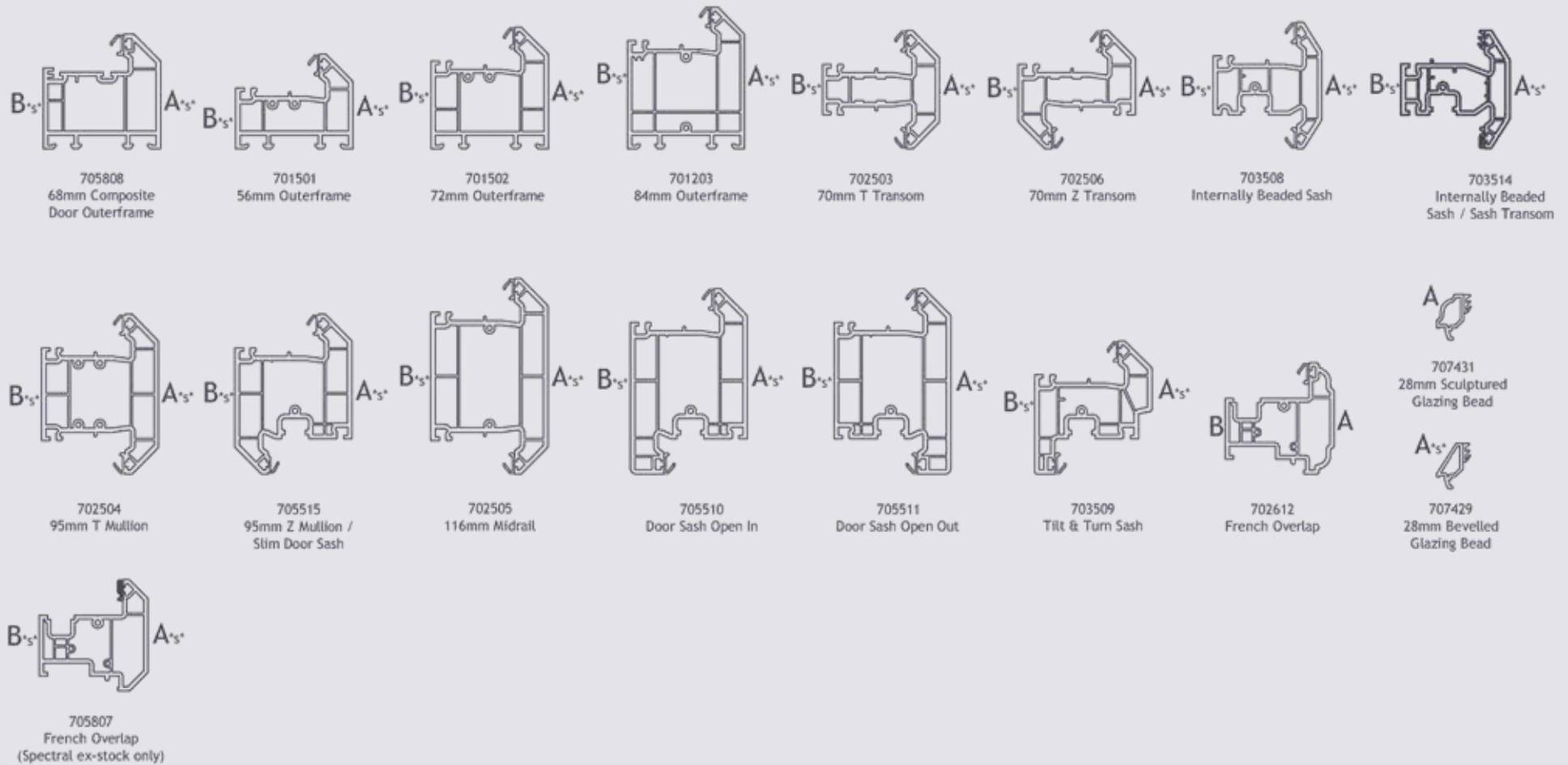
\*\*White on dual colour is always internal face.



## Lamination Chart

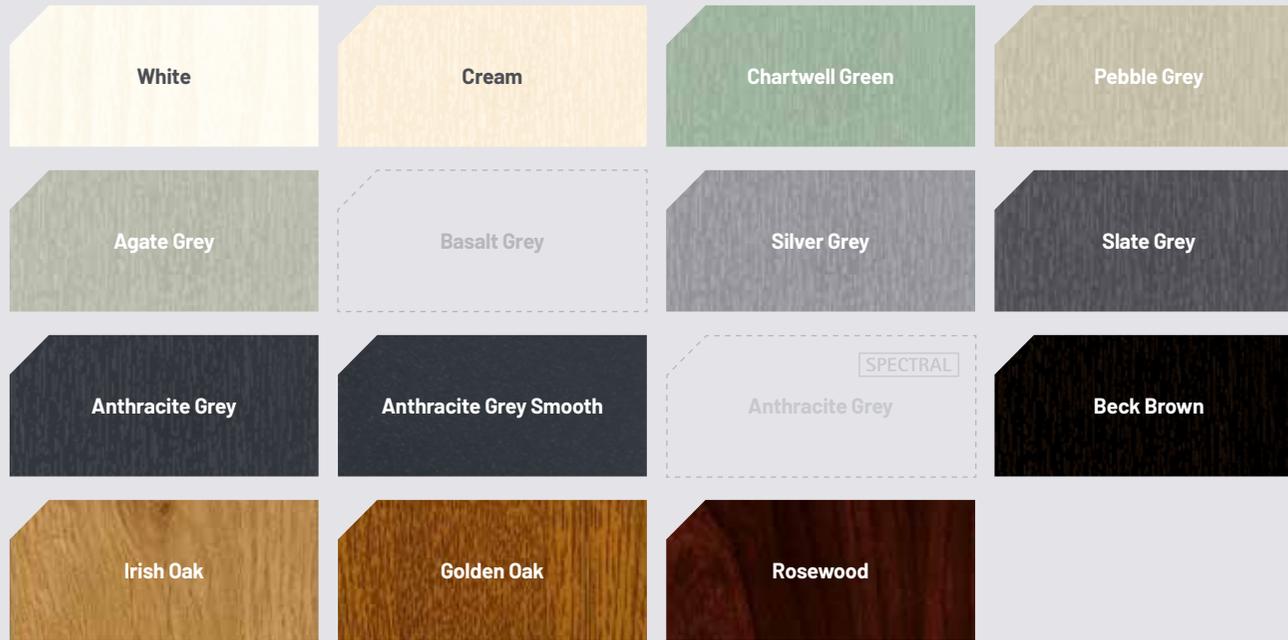
Any face with an \*s\* next to it is offered in SPECTRAL and only on bevelled faces.

Download the latest Variations Brochure with the most up to date Lamination Charts.





**For RAL codes and to compare colour across multiple systems, please refer to our Cross Systems Colour Guide on pages 28-29.**



**Combining the authenticity of a traditional window with the modern performance benefits of PVCu, Rustique is a sculptured system offering the ultimate solution for when aesthetics and performance are demanded.**

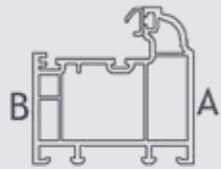
Colour	Sides	Base
Agate Grey	1	White
Agate Grey	2	White
Agate Grey / White**	2	White
Anthracite Grey	1	White
Anthracite Grey	2	Grey
Anthracite Grey / White**	2	White
Anthracite Grey Smooth	1	White
Anthracite Grey Smooth	2	Grey
Anthracite Grey Smooth / White**	2	White
Beck Brown	1	White
Beck Brown	2	Brown
Beck Brown / White**	2	White
Chartwell Green	1	White
Cream	1	White
Cream	2	White
Cream/White**	2	White
Golden Oak	1	White
Golden Oak	2	Brown
Irish Oak	1	White
Irish Oak	2	Brown
Pebble Grey	1	White
Pebble Grey / White**	2	White
Rosewood	1	White
Rosewood	2	Brown
Silver Grey	1	White
Slate Grey	1	White
White	1	White
White	2	White

\*\*White on dual colour is always internal face.

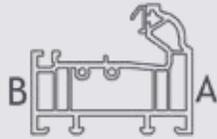


**Lamination Chart**

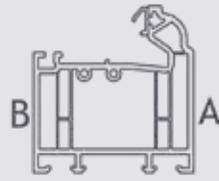
Download the latest Variations Brochure with the most up to date Lamination Charts.



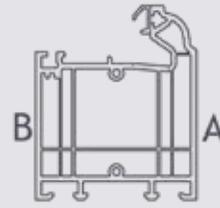
705809  
68mm Composite Door Outerframe



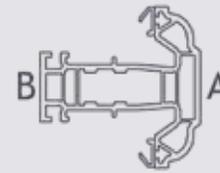
701531  
56mm Outerframe



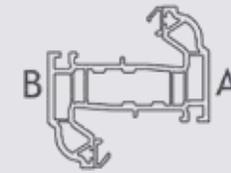
701532  
72mm Outerframe



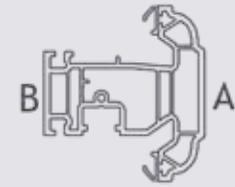
701204  
84mm Outerframe



702533  
70mm T Transom



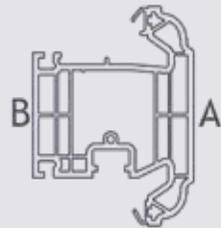
702536  
70mm Z Transom



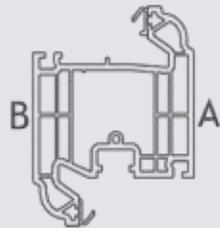
703538  
Internally Beaded Sash



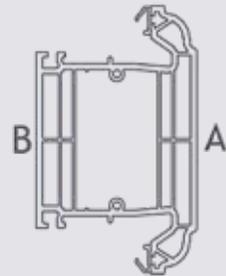
707431  
28mm Sculptured Glazing Bead



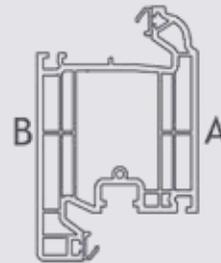
705543  
95mm T Mullion / Slim Door Sash Open Out



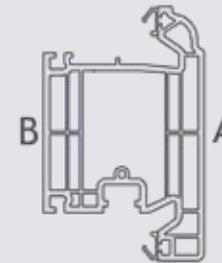
705545  
95mm Z Mullion / Slim Door Sash Open In



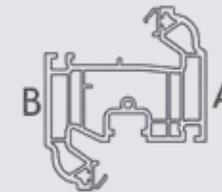
702535  
116mm Midrail



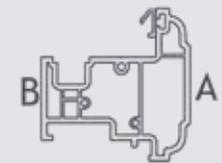
705540  
Door Sash Open In



705541  
Door Sash Open Out



703539  
Tilt & Turn Sash

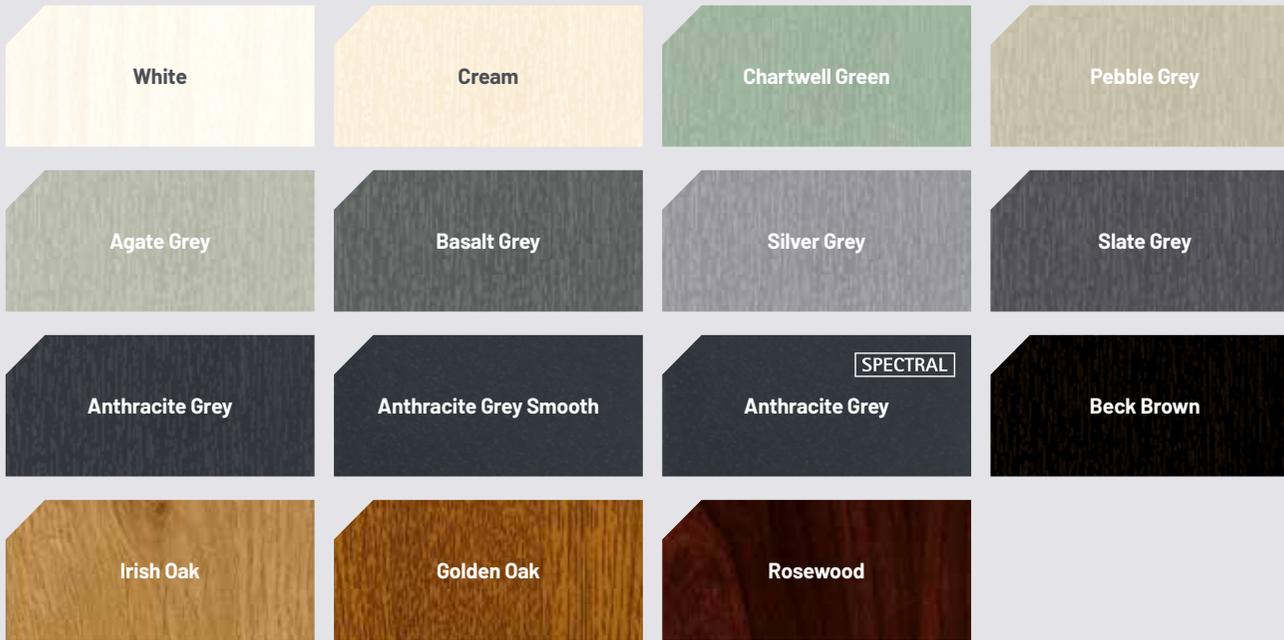


702612  
French Overlap



**FlushSash**  
Ex-Stock Colour Availability

**For RAL codes and to compare colour across multiple systems, please refer to our Cross Systems Colour Guide on pages 28-29.**



**A beautiful option when looking for traditional styling with modern PVCu performance, FlushSash sits true to the frame, offering the traditional understated elegance of timber.**

Colour	Sides	Base
Agate Grey	1	White
Agate Grey	2	White
Agate Grey / White**	2	White
Anthracite Grey	1	White
Anthracite Grey	2	Grey
Anthracite Grey / White**	2	White
Anthracite Grey Smooth	1	White
Anthracite Grey Smooth	2	Grey
Anthracite Grey Smooth / White**	2	White
Anthracite Grey SPECTRAL*	1	White
Anthracite Grey SPECTRAL*	2	Grey
Basalt Grey	1	White
Beck Brown	1	White
Beck Brown	2	Brown
Beck Brown / White**	2	White
Chartwell Green	1	White
Cream	1	White
Cream	2	White
Cream / White**	2	White
Golden Oak	1	White
Golden Oak	2	Brown
Irish Oak	1	White
Irish Oak	2	Brown
Pebble Grey	1	White
Pebble Grey / White**	2	White
Rosewood	1	White
Rosewood	2	Brown
Silver Grey	1	White
Slate Grey	1	White
White	1	White
White	2	White

\*SPECTRAL only available on bevelled profile.

\*\*White on dual colour is always internal face.



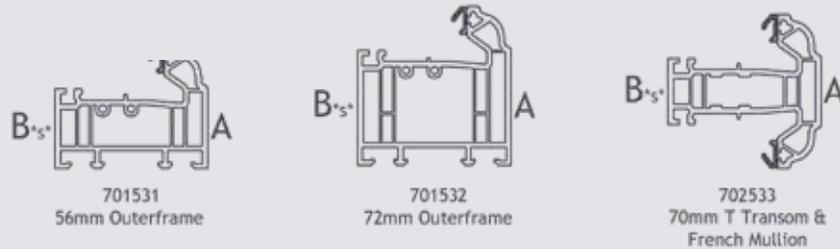
## Lamination Chart

Any face with an \*s\* next to it is offered in SPECTRAL and only on bevelled faces.

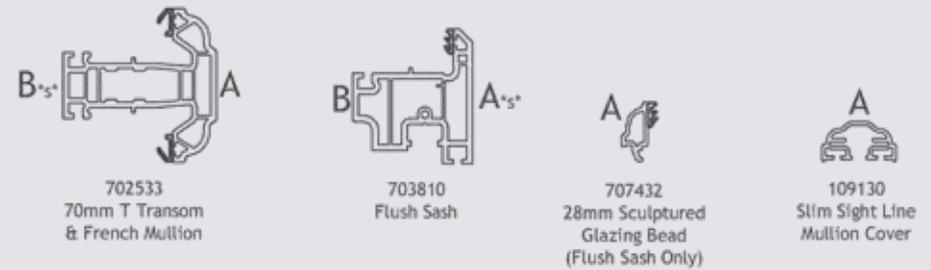
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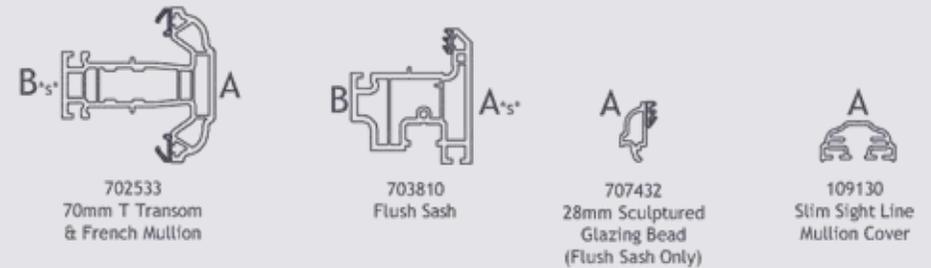
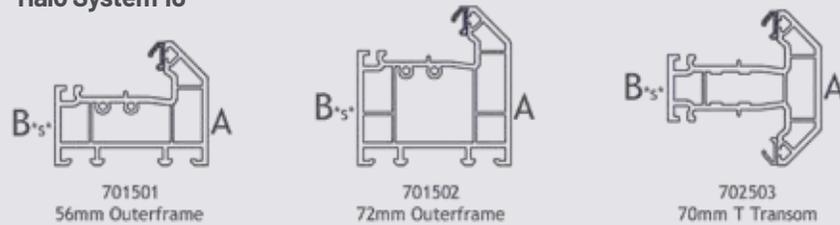
### Halo Rustique



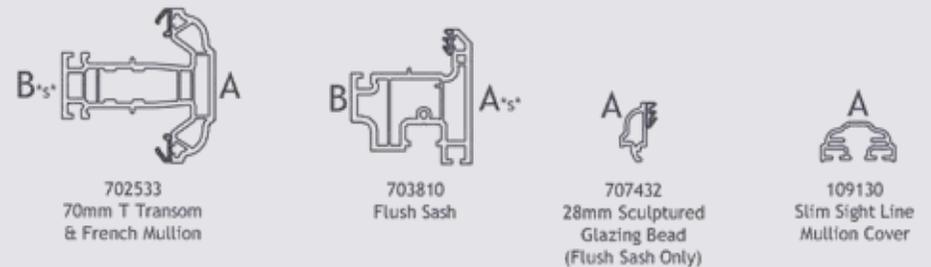
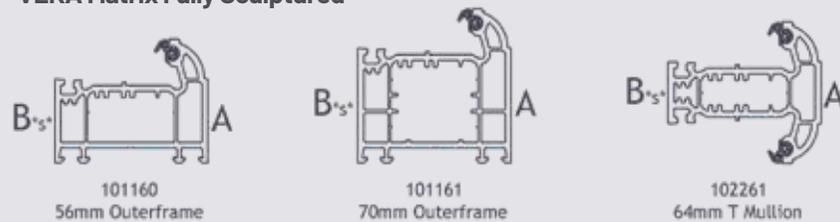
### Common Profiles



### Halo System 10



### VEKA Matrix Fully Sculptured



For ex-stock availability of the Rustique, System 10 and VEKA Matrix Fully Sculptured, please refer to their specific availability chart within this brochure. These profiles are shown here as being compatible with the FlushSash profiles.

For RAL codes and to compare colour across multiple systems, please refer to our Cross Systems Colour Guide on pages 28-29.



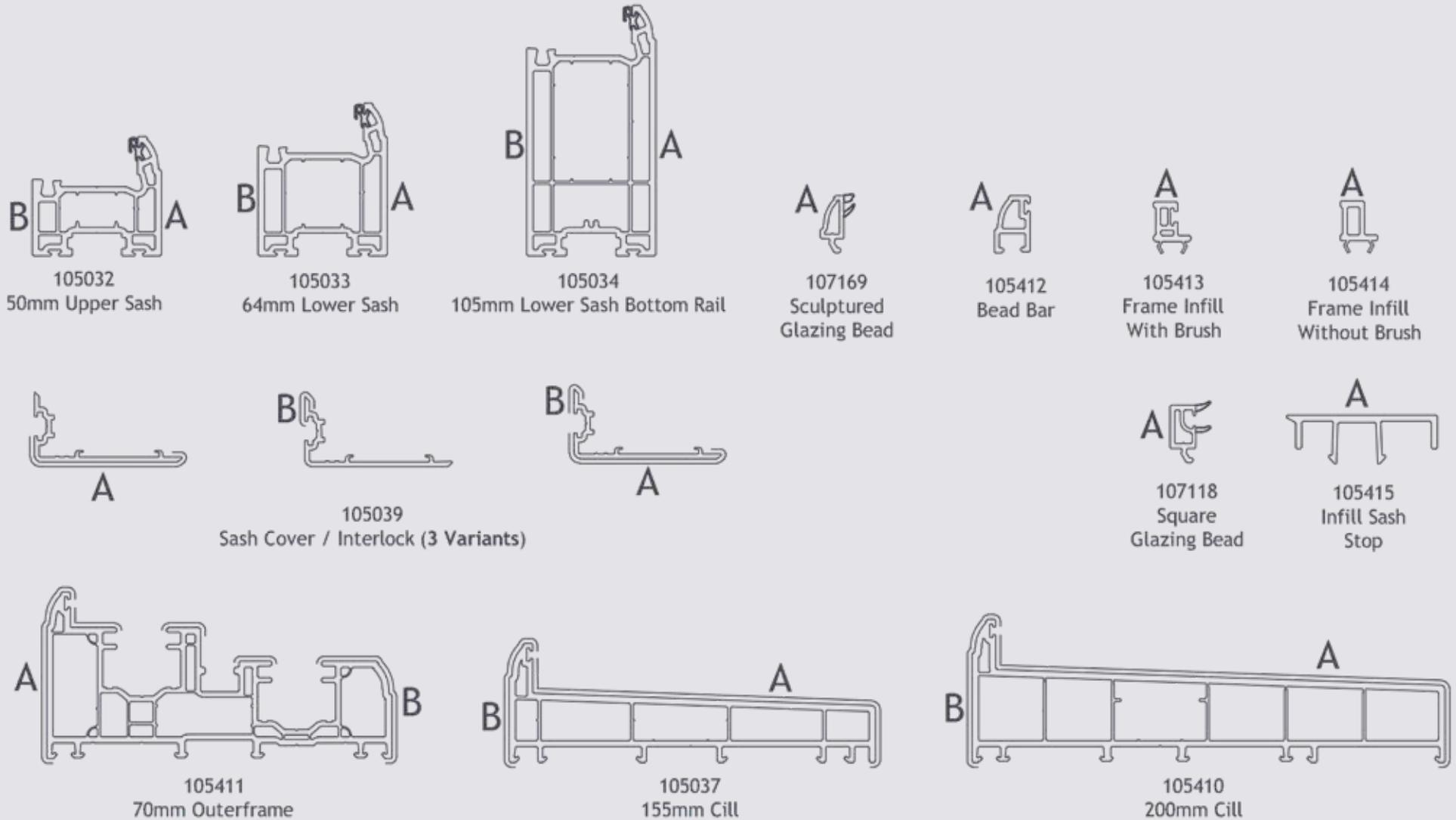
Colour	Sides	Base
Agate Grey	1	White
Agate Grey	2	White
Anthracite Grey	1	White
Anthracite Grey	2	Grey
Anthracite Grey Smooth	1	White
Beck Brown	1	White
Chartwell Green	1	White
Chartwell Green	2	White
Cream	1	White
Cream	2	White
Golden Oak	1	White
Golden Oak	2	Brown
Irish Oak	1	White
Pebble Grey	1	White
Pebble Grey / White**	2	White
Rosewood	1	White
Rosewood	2	Brown
Silver Grey	1	White
Slate Grey	1	White
White	1	White
White	2	White

Note: External balance chamber is Black co-extruded on all base colours.

Combining the beauty of a classic design with the latest industry thinking, the Imagine Vertical Slider has 30 clever details making it the most technically advanced on the market.

\*\*White on dual colour is always internal face.

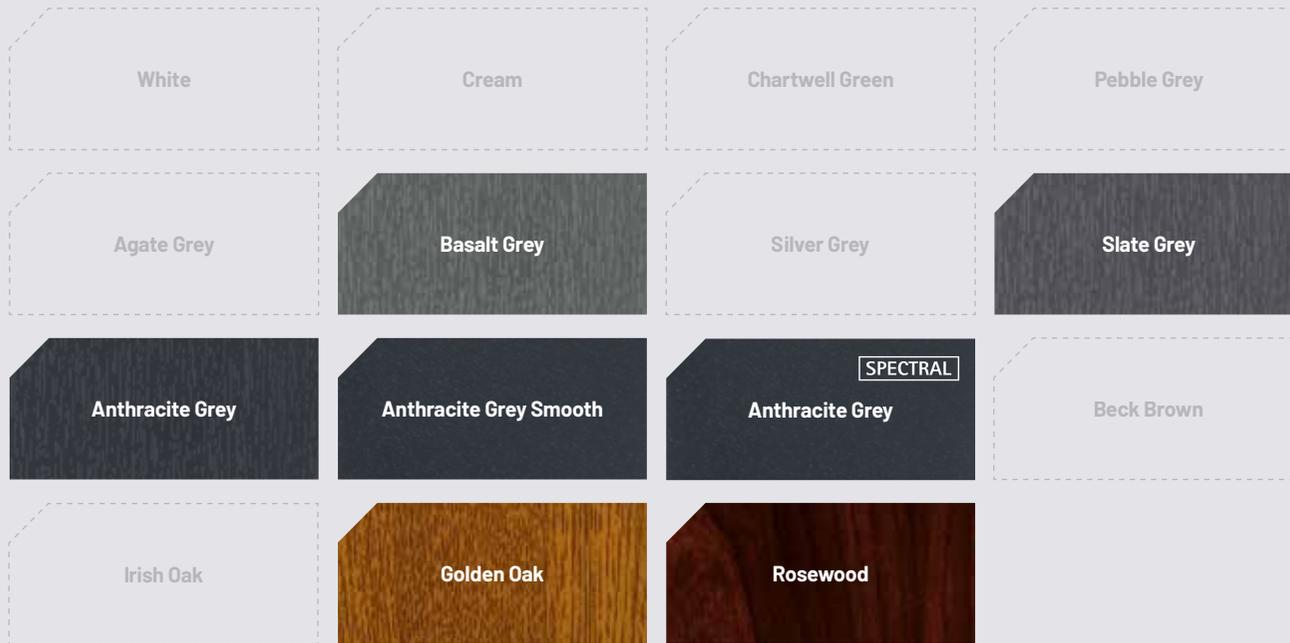






**Fully Reversible**  
Ex-Stock Colour Availability

**For RAL codes and to compare colour across multiple systems, please refer to our Cross Systems Colour Guide on pages 28-29.**



Colour	Sides	Base
Anthracite Grey	1	White
Anthracite Grey	2	Grey
Anthracite Grey Smooth	1	White
Anthracite Grey SPECTRAL*	1	White
Anthracite Grey SPECTRAL*	2	Grey
Basalt Grey	1	White
Golden Oak	1	White
Golden Oak	2	Brown
Rosewood	1	White
Rosewood	2	Brown
Slate Grey	1	White

**Ideal for multi-story properties, the VEKA Fully Reversible window is bevelled in design whilst the Halo variant sits flush to the frame.**



\*SPECTRAL only available on bevelled profile.

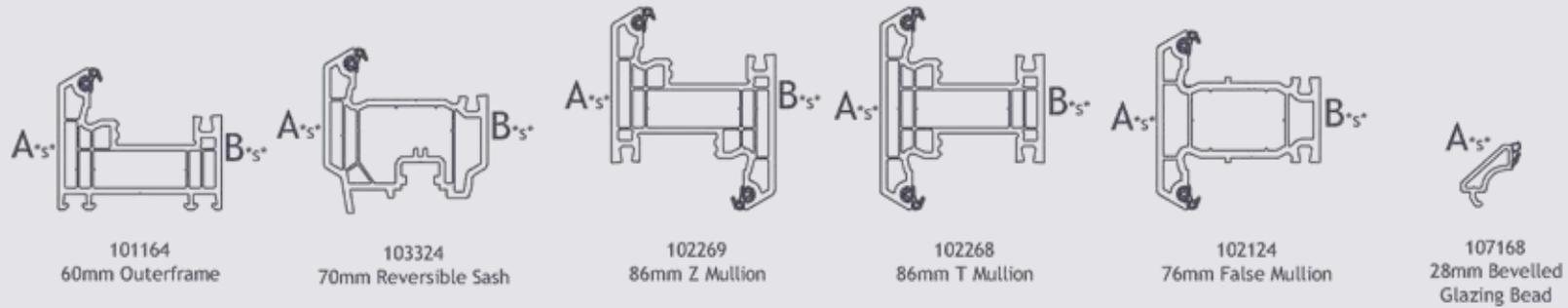
## Lamination Chart

Any face with an \*s\* next to it is offered in SPECTRAL and only on bevelled faces.

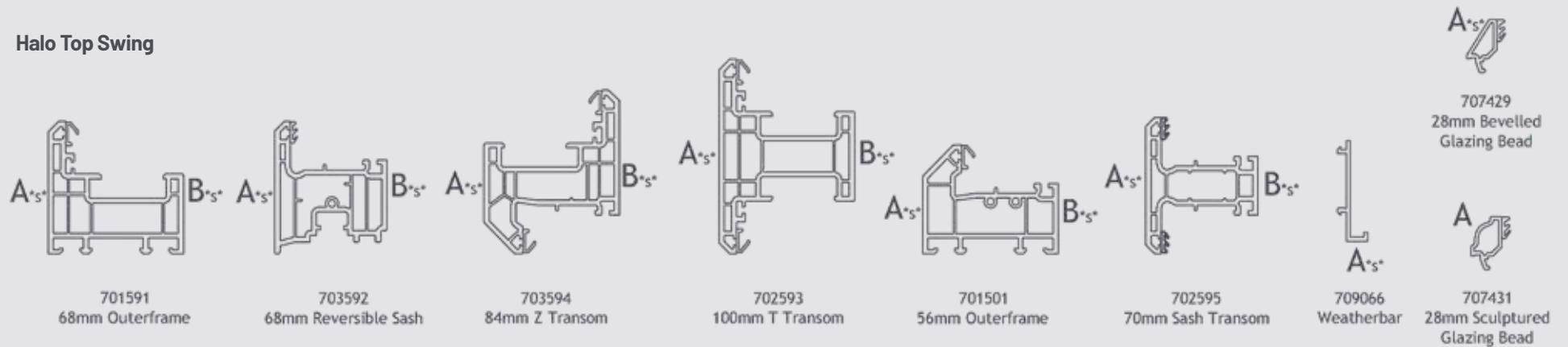
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### VEKA Fully Reversible



### Halo Top Swing



**For RAL codes and to compare colour across multiple systems, please refer to our Cross Systems Colour Guide on pages 28-29.**



Colour	Sides	Base
Agate Grey	1	White
Anthracite Grey	1	White
Anthracite Grey	2	Grey
Anthracite Grey Smooth	1	White
Anthracite Grey SPECTRAL*	1	White
Anthracite Grey SPECTRAL*	2	Grey
Beck Brown	1	White
Chartwell Green	1	White
Cream	1	White
Cream	2	White
Golden Oak	1	White
Golden Oak	2	Brown
Irish Oak	1	White
Pebble Grey	1	White
Rosewood	1	White
Rosewood	2	Brown
Silver Grey	1	White
Slate Grey	1	White
White	1	White
White	2	White

The Imagine Bi-Fold Door combines elegant and understated aesthetics with a wealth of technical advancements for functionality, weather performance and security. A flush finish and multiple configurations means it can be tailored to any project.

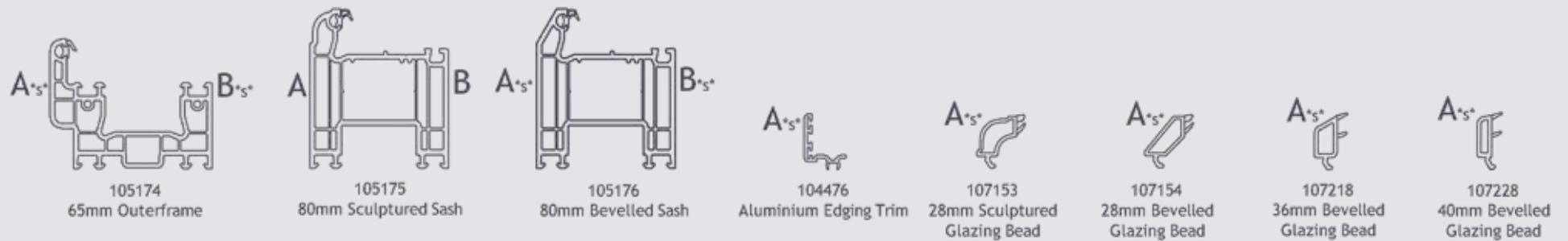


\*SPECTRAL only available on bevelled profile.

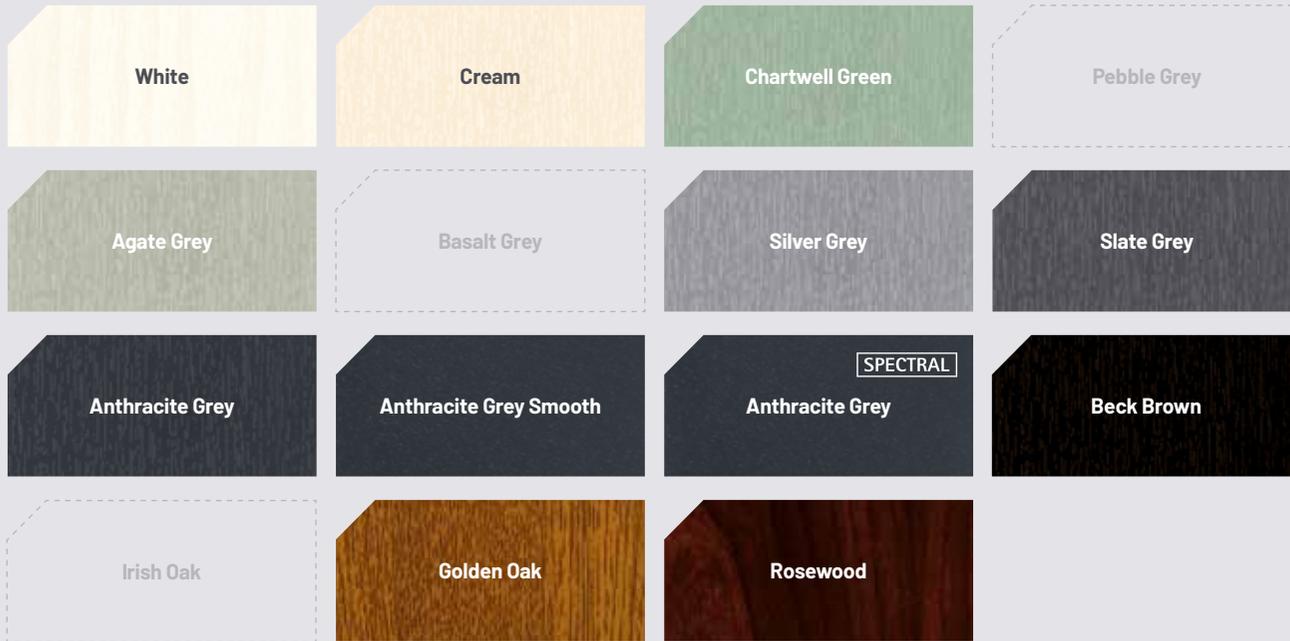
## Lamination Chart

Any face with an \*s\* next to it is offered in SPECTRAL and only on bevelled faces.

Download the latest Variations Brochure with the most up to date Lamination Charts.



**For RAL codes and to compare colour across multiple systems, please refer to our Cross Systems Colour Guide on pages 28-29.**



Colour	Sides	Base
Agate Grey	1	White
Anthracite Grey	1	White
Anthracite Grey	2	Grey
Anthracite Grey Smooth	1	White
Anthracite Grey Smooth	2	Grey
Anthracite Grey SPECTRAL*	1	White
Anthracite Grey SPECTRAL*	2	Grey
Beck Brown	1	White
Beck Brown	2	Brown
Chartwell Green	1	White
Cream	1	White
Cream	2	White
Golden Oak	1	White
Golden Oak	2	Brown
Rosewood	1	White
Rosewood	2	Brown
Silver Grey	1	White
Slate Grey	1	White
White	1	White
White	2	White

The Imagine Patio Door offers stylish design, multiple configurations and a host of technical features for advanced functionality, security and performance.

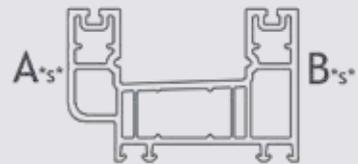


\*SPECTRAL only available on bevelled profile.

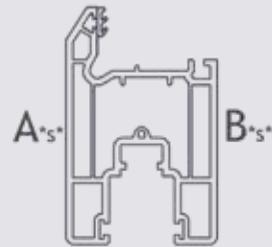
## Lamination Chart

Any face with an \*s\* next to it is offered in SPECTRAL and only on bevelled faces.

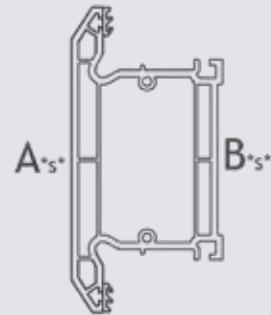
Download the latest Variations Brochure with the most up to date Lamination Charts.



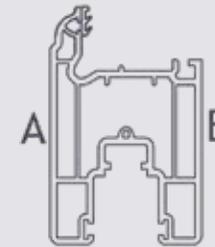
105178  
58mm Patio Outerframe



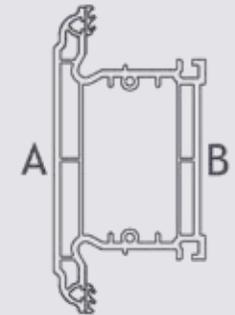
705151  
Patio Sash  
Bevelled



702152  
Patio Midrail  
Bevelled



703251  
Patio Sash Sculptured



705252  
Patio Midrail  
Sculptured



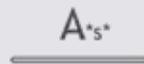
707427  
28mm Bevelled  
Glazing Bead



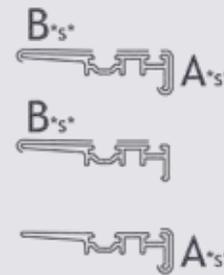
707432  
28mm Sculptured  
Glazing Bead



707426  
32mm Bevelled  
Glazing Bead



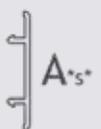
109064  
Draught Strip



704181  
Interlock (3 Variants)



705152  
Outerframe Cover

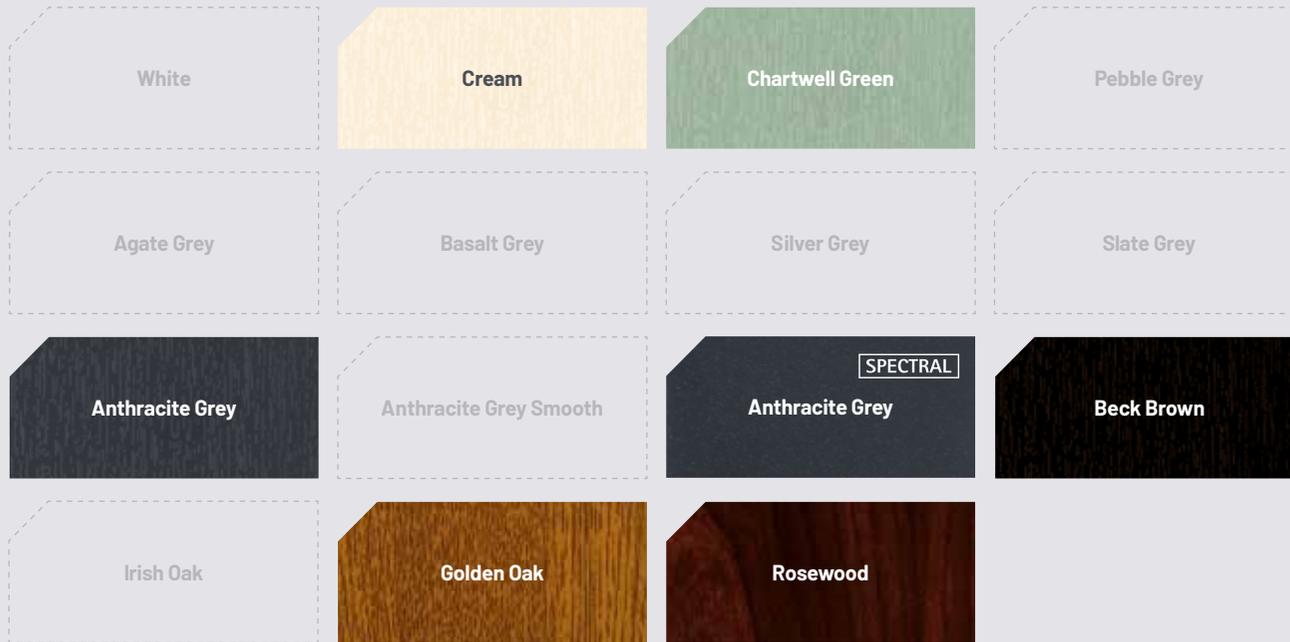


709112  
Sash Cover



**Composite Door**  
Ex-Stock Colour Availability

**For RAL codes and to compare colour across multiple systems, please refer to our Cross Systems Colour Guide on pages 28-29.**



Colour	Sides	Base
Anthracite Grey	1	White
Anthracite Grey	2	Grey
Anthracite Grey SPECTRAL*	1	White
Anthracite Grey SPECTRAL*	2	Grey
Beck Brown	1	White
Chartwell Green	1	White
Cream	1	White
Golden Oak	1	White
Rosewood	1	White
Rosewood	2	Brown

The VEKA & Halo composite door profile is suitable for use with standard composite door slabs.

\*SPECTRAL only available on bevelled profile.



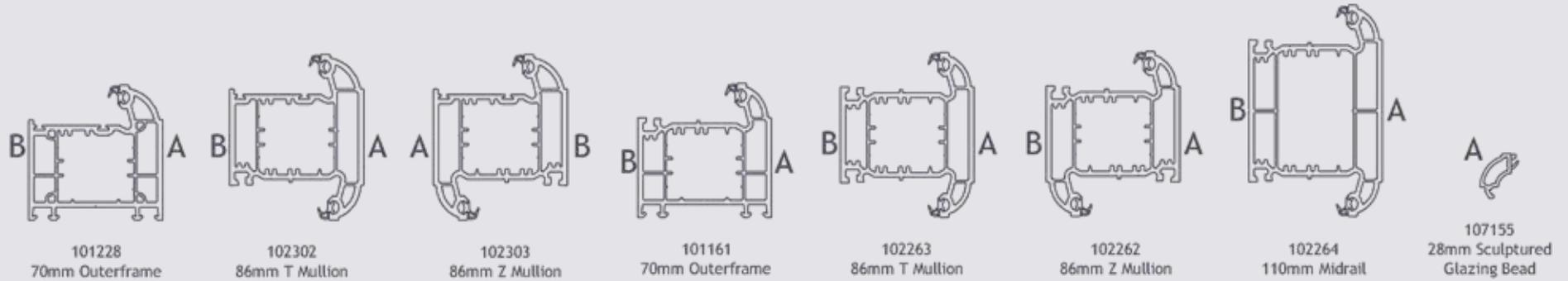
## Lamination Chart

Any face with an \*s\* next to it is offered in SPECTRAL and only on bevelled faces.

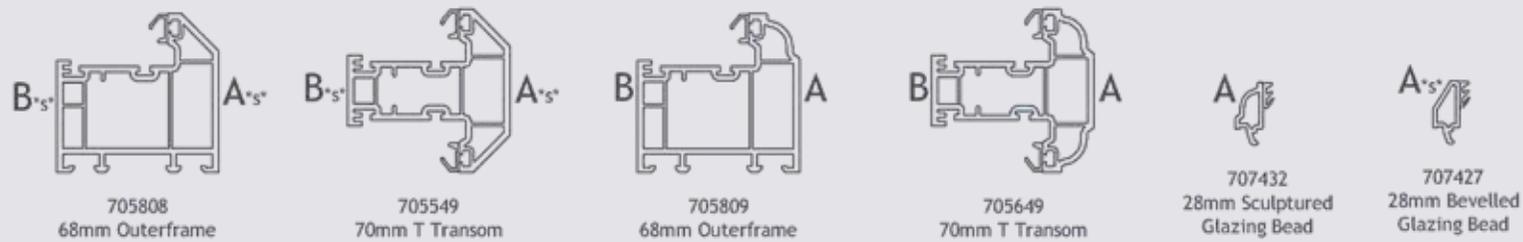
Download the latest Variations Brochure with the most up to date Lamination Charts.



### VEKA Composite Door



### Halo Composite Door





**Ancillaries**  
Ex-Stock Colour Availability

**For RAL codes and to compare colour across multiple systems, please refer to our Cross Systems Colour Guide on pages 28-29.**



**A range of laminated ancillaries and injection mouldings are fully compatible with all profile systems, providing the perfect professional finish for any installation.**

NOTE: All ancillary items will be foiled on a White Base with the exception of Georgian Bars and Glazing Beads which will be laminated on White, Brown or Grey Base dependent on lamination colour.

\*SPECTRAL only available on bevelled profile.

\*\*White on dual colour is always internal face.

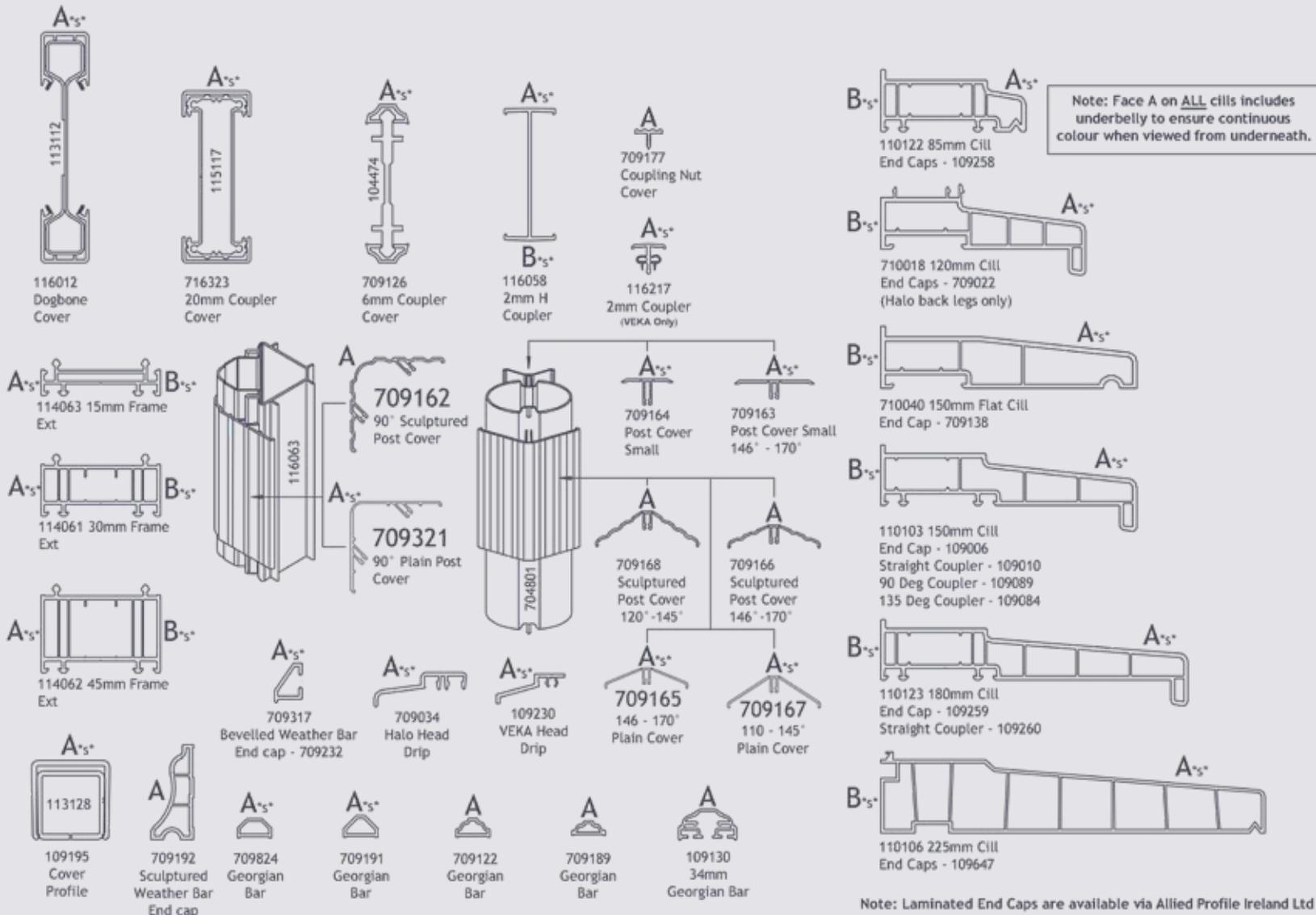
Colour	Sides	Base
Agate Grey	1	White
Agate Grey	2	White
Agate Grey / White**	2	White
Anthracite Grey	1	White
Anthracite Grey	2	Grey
Anthracite Grey / White**	2	White
Anthracite Grey Smooth	1	White
Anthracite Grey Smooth	2	Grey
Anthracite Grey Smooth / White**	2	White
Anthracite Grey SPECTRAL*	1	White
Anthracite Grey SPECTRAL*	2	Grey
Basalt Grey	1	White
Beck Brown	1	White
Beck Brown	2	White
Beck Brown / White**	2	White
Chartwell Green	1	White
Chartwell Green	2	White
Cream	1	White
Cream	2	White
Cream/White**	2	White
Golden Oak	1	White
Golden Oak	2	White
Irish Oak	1	White
Irish Oak	2	White
Pebble Grey	1	White
Pebble Grey	2	White
Pebble Grey / White**	2	White
Rosewood	1	White
Rosewood	2	White
Silver Grey	1	White
Slate Grey	1	White
White	1	White
White	2	White



## Lamination Chart

Any face with an \*s\* next to it is offered in SPECTRAL and only on bevelled faces.

Download the latest Variations Brochure with the most up to date Lamination Charts.



→ Please follow guide from left to right

# Cross Systems Colour Guide

We have included this quick cross systems colour guide so you can compare colours across multiple systems. These colours are ex-stock, please contact us for more information on made to order colours.

Colour	Reference	RAL Colour	VEKA M70		VEKA Matrix Fully Sculptured		Halo System 10		Halo Rustique					
			Sides		Sides		Sides		Sides					
			1 Side	2 Sides	1 Side	2 Sides	1 Side	2 Sides	1 Side	2 Sides				
Agate Grey	Agte	7038	→	White	→	White	→	White	White	→	White	White	→	
Agate Grey / White**	Agte / Whte	7038 / 9010	→		→		→		White	→		White		
Anthracite Grey	Anth	7016	→	White	Grey	→	White	Grey	→	White	Grey	→	White	Grey
Anthracite Grey / White**	Anth / Whte	7016 / 9010	→			→			White	→		White		
Anthracite Grey Smooth	Anth#	7016	→	White	Grey	→	White	Grey	→	White	Grey	→	White	Grey
Anthracite Grey Smooth / White**	Anth / Whte	7016 / 9010	→			→			White	→		White		
Anthracite Grey SPECTRAL*	S / Anth	7016	→	White	Grey	→			White	Grey	→			
Basalt Grey	Bslt	7012	→	White		→					→			
Beck Brown	Bclk	8022	→	White	Brown	→	White	Brown	→	White	Brown	→	White	Brown
Beck Brown / White**	Bclk / Whte	8022 / 9010	→			→					→		White	
Chartwell Green	CGrn	-	→	White		→	White		→	White		→	White	
Cream	Crem	9001	→	White	White	→	White	White	→	White	White	→	White	White
Cream / White**	Crem / Whte	9001 / 9010	→			→			→			→		White
Golden Oak	GOak	8011	→	White	Brown	→	White	Brown	→	White	Brown	→	White	Brown
Irish Oak	IOak	1011	→			→	White	Brown	→	White	Brown	→	White	Brown
Pebble Grey	Pbbl	7032	→	White		→	White		→	White		→	White	
Pebble Grey / White**	Pbbl / Whte	7032 / 9010	→			→			→		White	→		White
Rosewood	Rose	8017	→	White	Brown	→	White	Brown	→	White	Brown	→	White	Brown
Silver Grey	Silv	7001	→	White		→	White		→	White		→	White	
Slate Grey	Slte	7015	→	White		→	White		→	White		→	White	
White	Whte	9010	→	White	White	→	White	White	→	White	White	→	White	White

\*SPECTRAL only available on bevelled profile

\*\* White on dual colour is always internal face

	VEKA & Halo Flush Sash			Imagine Vertical Slider			VEKA & Halo Fully Reversible			Imagine Bi-fold Door			Imagine Patio Door			VEKA & Halo Composite Door			VEKA & Halo Ancillaries	
	Sides			Sides			Sides			Sides			Sides			Sides			Sides	
	1 Side	2 Sides		1 Side	2 Sides		1 Side	2 Sides		1 Side	2 Sides		1 Side	2 Sides		1 Side	2 Sides		1 Side	2 Sides
→	White	White	→	White	White	→			→	White		→	White		→			→	White	White
	White	White	→			→			→			→			→			→		White
	White	Grey	→	White	Grey	→	White	Grey	→	White	Grey	→	White	Grey	→	White	Grey	→	White	Grey
	White	White	→			→			→			→			→			→		White
	White	Grey	→	White		→	White		→	White		→	White	Grey	→			→	White	Grey
	White	White	→			→			→			→			→			→		White
	White	Grey	→			→	White	Grey	→	White	Grey	→	White	Grey	→	White	Grey	→	White	Grey
	White		→			→	White		→			→			→			→	White	
	White	Brown	→	White		→			→	White		→	White	Brown	→	White		→	White	White
	White	White	→			→			→			→			→			→		White
	White		→	White	White	→			→	White		→	White		→	White		→	White	White
	White	White	→			→			→			→			→			→		White
	White	Brown	→	White	Brown	→	White	Brown	→	White	Brown	→	White	Brown	→	White		→	White	White
	White	Brown	→	White		→			→	White		→			→			→	White	White
	White		→	White		→			→	White		→			→			→	White	White
	White	White	→		White	→			→			→			→			→		White
	White	Brown	→	White	Brown	→	White	Brown	→	White	Brown	→	White	Brown	→	White	Brown	→	White	White
	White		→	White		→			→	White		→	White		→			→	White	
	White		→	White		→	White		→	White		→	White		→			→	White	
	White	White	→	White	White	→			→	White	White	→	White	White	→			→	White	White



## Reinforcement guidelines

The following guidelines are based on using galvanised steel reinforcements which are supplied and specified by VEKA for guarantee purposes. Third party reinforcements are not covered by VEKA plc Kitemark certification.

### Light Colour Specification



The following colours can be reinforced as per standard white windows. Please refer to the relevant technical manual for reinforcement and installation guidelines on domestic specifications.

- Agate Grey
- Chartwell Green
- Cream
- Irish Oak
- Pebble Grey
- Silver Grey
- White

### Dark Colour Specification



The remaining foil colours listed here should be treated as dark colour/woodgrain and reinforced/installed accordingly. Please refer to the relevant technical manuals for the correct specifications.

- Anthracite Grey
- Anthracite Grey Smooth
- Anthracite Grey SPECTRAL
- Basalt Grey
- Beck Brown
- Golden Oak
- Rosewood
- Slate Grey

For further clarification, please contact the Technical Helpdesk Tel: 01282 725360 or email: [technical@veka.com](mailto:technical@veka.com)

## Notes

RAL Colours	Guarantee Notes	Chemical Resistance	Maintenance
<p>The RAL colour references in this document and swatch book are shown as the nearest match to that particular foil and as such will not be an exact match. Please agree any colour match with your customers/paint suppliers prior to use.</p> <p>No laminated foil is manufactured to be an exact match to the corresponding RAL colour and Wood grain finishes are difficult to match by RAL colour alone.</p> <p>It is important that the end user ensures any colour match is acceptable before committing to any work or product purchase.</p> <p>It is recommended that the customer/end user uses a freely available foil swatch to make any colour match comparison.</p>	<p>Guarantee is 10 years from the date of delivery for all colours for the UK and Rol only. Please contact the VEKA plc Customer Services Department for guarantee periods for supply into other countries. Guarantee periods cover the performance of the foil in terms of its weatherability and colour fastness. The guarantee period as indicated above will become void if the foil is over painted (due to solvents / chemicals found within the paint attacking the acrylic top layer of the foil).</p>	<p>Laminate foils are resistant to normal household cleaning agents e.g. ammonia water, aliphatic benzene, light alcoholic-water solutions, cleaning agents (non-abrasive), water and building materials e.g. cement, gypsum. Laminate foils are not resistant to any other organic solvents, mixtures of organic solvents and preparations containing organic solvents e.g. varnish thinners, varnish removers, polish and adhesives.</p>	<p>Appropriate cleaning with a damp soft cloth using mild detergents, excluding abrasive products. No further maintenance is required for the PVCu.</p>

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